

100%



PATENTED TECHNOLOGY



The world leader in birch plywood production

WWW.SVEZA.COM

Advantages of SVEZA Deck 350 compared to conventional film faced plywood*:

SVEZA Deck 350 is a special film faced plywood with a grid pattern intended for slab formwork. It comes with 25, 50, and 100 mm grid patterns. These types of lines simplify plywood marking and cutting, as well as rebar placement. That allows to reduce labor costs at the construction site **.

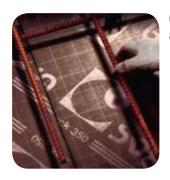
Production process of plywood with layout grid is patented ***.

SVEZA Deck 350 edges are coated with special acrylate-based waterborne paint with low water permeability. It is a high-strength plywood made of 100% birch veneer, all layers are smooth, without cavities inside. SVEZA Deck 350 surface is smooth, and coated with German-made wear resistant material (wearing capacity is 350 Taber test rotations).

Grid pattern



Has a pitch of 25, 50, 100 mm. Simplifies the plywood marking and cutting.



Convenient to place chairs and for rebar placement.

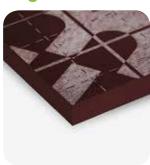


Convenient to cut non-standard elements and square corners.



Reduced work time and labour costs.

Edges



Sealing on edges for moisture protection.

Comparative experiment conducted in Moscow showed that SVEZA Deck 350 plywood saves time on construction site. Time saving in construction of 16-storey building with 3 entrances shall be more than 170 hours.

- Ordinary film faced plywood is waterproof plywood produced using phenol-formaldehyde resin adhesive and covered with phenol film with no marking grid.
- Video "Saving time with plywood SVEZA Deck 350" http://www.sveza.com/video.
- Registered in the State Register of Useful Models RF 01.20.15, RF patent number 150519.

How to extend service life of plywood SVEZA Deck 350:



When cutting plywood, protect flat ends with paint, such as Teknol JRL (Finland), or a sealant to prevent penetration of moisture (swelling).



Fill all holes, made in the course of installation works, with a silicone-based adhesive to prevent penetration of moisture (swelling).



Avoid plywood dropping and dragging over the ground.



After the formwork is dismantled, inspect the plywood. Remove any excess concrete. Do not use severely deformed sheets for further works. If damage is minor, use the sheets for non-standard elements



Plywood sheets, intended for assembling of the formwork on the following floors, should be arranged to be hoisted by a crane to the floor above.

All tips on service life extension for special plywood SVEZA Deck 350 are given in brochure "Recommendations on transportation and storage of SVEZA film faced birch plywood" on website www.sveza.com in section Library / Brochures.



Technical specifications

-				
Standard sizes, length × width, mm (ft)	$1,220 \times 2,440 \times 1,220 (4 \times 8 \times 4)$			
Standard Sizes, length × width, film (ft)	$1,250 \times 2,500 \times 1,250 (4 \times 8 \times 4)$			
Thickness, mm	18, 21			
Surface type	smooth/smooth (F/F)			
Wear resistance of the film, cycles in Taber abrasion test	350			
Formaldehyde emission class	E1			
Water resistance	high			
Density, kg/m ³	640 – 700			
Moisture content, %	≤ 14			
Edge sealing	water-based acrylic paint			
Produced under STO 00255177-002-2014 Film faced birch plywood. For STO visit Library section on www.sveza.com				

Strength properties

Static bending strength, MPa, not less than	along outer layer grain	60	
	cross outer layer grain	30	
Modules of elasticity in static bending, MPa,	along the grain	6,000	
not less than	across the grain	3,000	

Size tolerances

Length or width of plywood sheets, mm	Maximum tolerance, mm			
1,220/1,250	±3.0			
2,440/2,500	±4.0			

Number of sheets in a crate

		Crate height, mm				
	Nominal thickness of plywood, mm	40	00	600		
Size, mm		Number of sheets in a crate, pcs	Volume, m³	Number of sheets in a crate, pcs	Volume, m³	
1,220×2,440× 1,220	18	22	1.179	33	1.768	
	21	19	1.188	29	1.813	
1,250×2,500× 1,250	18	22	1.238	33	1.856	
	21	19	1.247	29	1.903	

Thickness tolerances

Nominal thickness of plywood, mm	Number of plies, pcs	Maximum tolerance, mm	
18	13	+0.7; -0.9	
21	15	0.0; -1.1	

Loading capacity standards

		Truck		Container		Relicar	
Size, mm	Crate height, mm	Number of crates	Volume, m³	Number of crates	Volume, m³	Number of crates	Volume, m³
1,220× 2,440×	400	24	29	28–29	35–36.5	60-74	75–92
1,220	600	16	29	-	-	45	84
1,250× 2,500× 1,250	400	23-24	29–30	29-30	35–36	60-74	71–88
	600	16	30	_	_	45	80

The actual loading capacity standards can differ from the basic standards, depending on the terms agreed upon with the client.

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FPC is certified by Notified Body 1075 – MPA Bremen



EN 13986 EN 636-3



DIN 68705-3 – BFU 100 – MPA HB





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